



[Adobe PDF Downloadable Version of Article](#)

Loading w/Clip



Place rifle with muzzle pointing in safe direction.



Open bolt and pull to rear of receiver. Place clip into guide in top of Mauser receiver.



Push down on clip into grooves as shown in Loading 3.



Once clip is inserted into receiver, push down on rounds until they strip off of clip and are loaded into the magazine as shown in Loading 4.



Loading 5 shows what the magazine looks like loaded with stripper clip still inserted.



Pull stripper clip out of receiver as shown in Loading 6 . Close bolt (this action chambers first round into the chamber) and engage safety.

Loading Single Rounds





Place rifle with muzzle pointing in safe direction.

Open bolt and pull to rear of receiver.



Insert 5 or less rounds into magazine as shown in Loading Single Rounds - Loading 2 . Close bolt (this action chambers first round into the chamber) and engage safety.

Unloading



Place the rifle's safety on. Turn rifle over. Take a round or other blunt tool and insert it into the magazine release catch as shown in Unloading 1 .



Release magazine door as shown in Unloading 2.



Allow all rounds in magazine to fall away from magazine.
Safety Operations



Safety 1 shows the Mauser safety in the off position.



Safety 2 shows the Mauser in the middle position. This position allows for the opening of the bolt - but does not allow for the trigger to be pulled.



Safety 3 shows the Mauser in the far right - "Safety On" position. This position does not allow you to open the bolt or pull the trigger.

[Adobe PDF Downloadable Version of Article](#)

Copyright 2003, 2004 © Jamie Mangrum

All material on web pages under the domains surplusrifle.com, surpluspistol.com, or surplusfirearm.com, and CD-ROMS produced by Surplusrifle.com, unless otherwise stated, are the property of Jamie Mangrum. These materials are protected by copyright and other intellectual property laws. Information received through this website may be displayed and printed for your personal, **noncommercial use only**. You may make copies of the materials available through this website, solely for your personal, **noncommercial use**, and only if you preserve any copyright or other notices contained in or associated with them. You may not see the materials found on this website.

Copyright 2003, 2004 © Jamie Mangrum