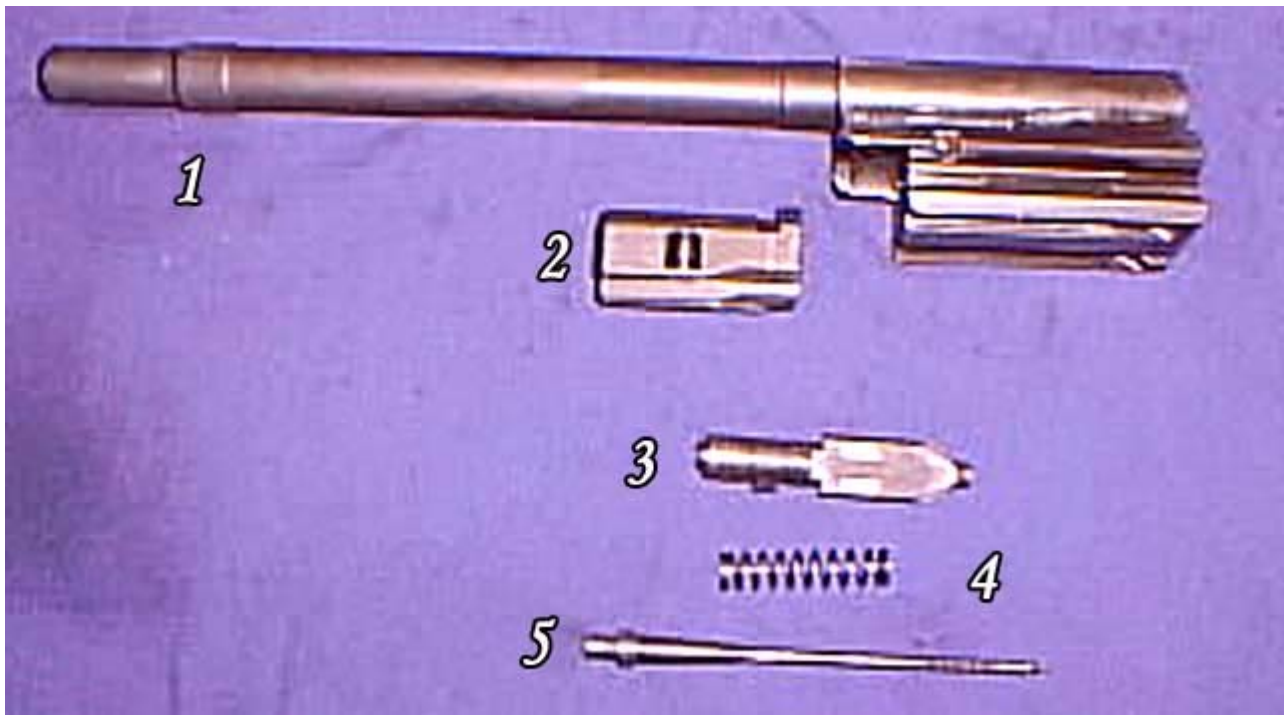




## *CETME Bolt Disassembly Instructions*

[Adobe PDF Downloadable Version of Article](#)

Photos and Instructions by Eric (dieschem)



Part Number	Part Description
1	Bolt Body
2	Extractor
3	Main Spring
4	Striker/Firing Pin
5	Cocking Sleeve

1) Figure 1 is an assembled CETME.



**2) Safety must be off or in the "F" position for takedown**

**3) Depress the magazine release and remove the magazine. Make certain the rifle is unloaded before proceeding.**



4) Full picture of the bolt body.

5) Rotate the bolt head 2 clicks left while holding in this position and pull the bolt head from the bolt body.



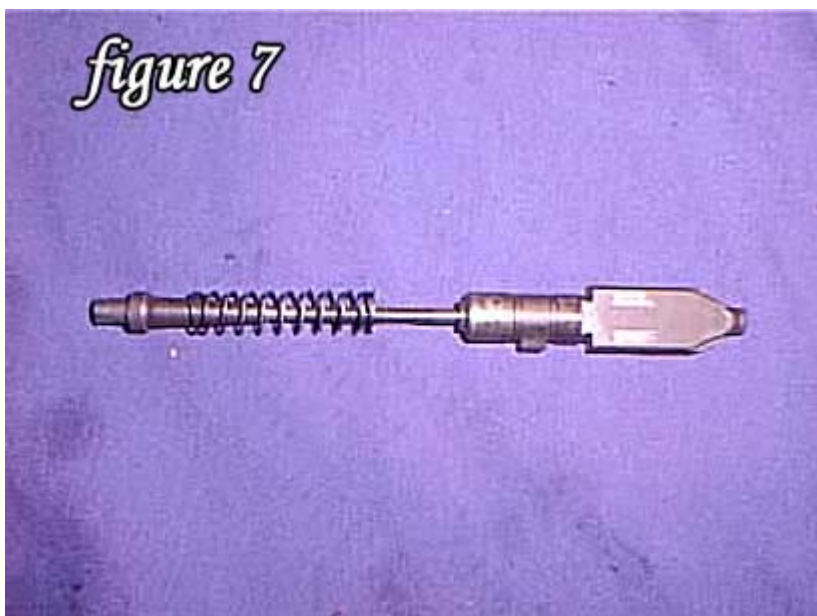
*figure 5*



*figure 6*

**6) Rotate the firing pin holder until the firing pin holder and firing pin apparatus slides free.**

**7) Figure 7 shows firing pin, firing pin spring and firing pin holder removed.**



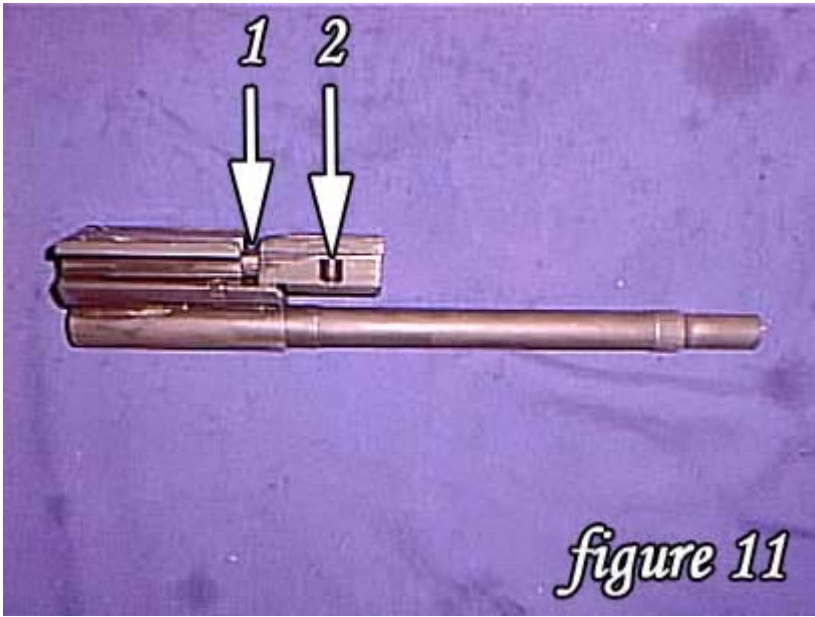
8) Figure 8 shows all components of bolt body disassembled reassembly of bolt body.

9) Figure 9 shows bolt head and bolt body together with the rollers locked out, preventing reinsertion into the receiver.



10) Figure 10 shows how to insert a flat screwdriver into the lands on the bolt head. Insert the screwdriver with the bolt head still in its "loose" position and turn 2 clicks clockwise. The bolt head and bolt body will be separated, allowing the bolt body to be dropped back into the receiver.

11) Figure 8 shows the bolt head and bolt body with the required gap between the 2 illustrated. "1" is the gap, "2" is the rollers.



[Adobe PDF Downloadable Version of Article](#)